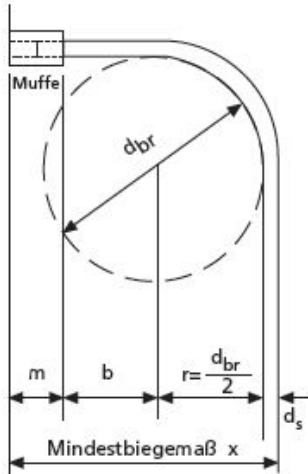


GripTec GTB - Minimum bending dimensions



GripTec GTB screw connections are supplied bent on request. Minimum dimension x of the sleeve shank (for GTB-A or GTB-M) depending on the mandrel diameter in accordance with DIN 1045-1.

Technical data

Construction steel Sleeve min b Minimum bending dimensions min x bei $d_{br} = *$)

diameter length $m \geq 2 d_s$ 4 d_s bzw. 7 d_s 10 d_s 15 d_s 20 d_s
 ds mm cm cm cm cm cm

12	70	2,4	14,5	17,5	21,0	24,0
14	85	2,8	15,5	19,6	23,6	26,6
16	100	3,2	18,0	23,0	27,0	31,0
20	115	4,0	24,5	27,5	32,5	37,5
25	120	5,0	28,3	31,8	38,3	44,3
28	105	5,6	28,9	32,9	39,9	46,9
32	140	6,4	36,0	40,0	48,0	56,0
40	170	8,0	43,0	49,0	59,0	69,0

*)Mandrel diameter d_{br} in accordance with DIN 1045-1. Values comply with the approval. Work sizes must be determined in accordance with the required bend.